

Power sources

Power sources

Whether you need to run your parts once a day or 24 hours a day, Enerpac has the power source to help you get the job done. Power sources range from simple manual pumps to air operated, to fully customizable electric motor driven units.


With a wide variety of accessories to choose from, Enerpac power units are easily the most versatile and reliable in the industry.




Technical support

Refer to the “Yellow Pages” of this catalog for:

- Safety instructions
- Basic hydraulic information
- Advanced hydraulic technology
- FMS (Flexible Machining Systems) technology
- Conversion charts and hydraulic symbols

 161 ▶

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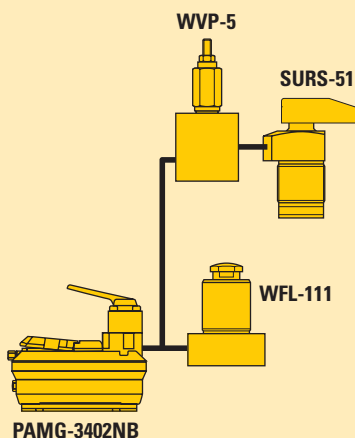
Turbo II air-hydraulic pumps *Application & selection*

Shown: PAMG-5402NB, PACG-3102NB, PATG-3102NB, PATG-5105NB



▶ Turbo II air hydraulic pumps generate the hydraulic pressure you need using the air pressure you have available. The Air Saver Piston reduces air consumption and operating costs.

They are ideal for providing the power and speed desired in simple clamping circuits. Turbo II air-hydraulic pumps are best suited to medium and lower cycle applications. At only 75 dBA, the Turbo II series help to keep noise level to a minimum.



Quick and powerful hydraulic supply in an economical air-powered unit

- On-demand stall-restart operation maintains system pressure, providing clamping security
- External adjustable pressure relief valve (behind sight glass)
- Internal pressure relief valve provides overload protection
- Reduced noise level to 75 dBA
- Operating air pressure: 50-125 psi – enables pump to start at low air pressure
- Reinforced heavy-duty lightweight reservoir for applications in tough environments
- Five valve mounting options provide flexibility in setup and operation
- Fully serviceable air motor assembly

🌐 Select the required output

3000 series

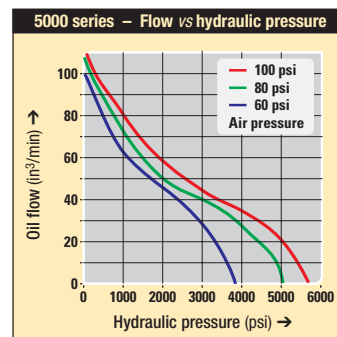
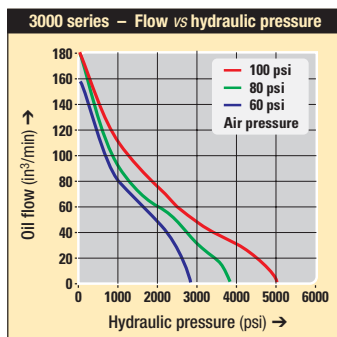
- Hydraulic to air ratio: 45:1

5000 series

- Hydraulic to air ratio: 60:1

** NOTE: From 50-125 psi air inlet pressure. Performance is significantly diminished below 50 psi. Performance may vary compared to listed values due to seal friction, internal pressure drops and manufacturing tolerances. Be sure to allow some flexibility on air inlet pressure.

🌐 Output oil flow

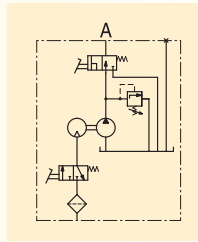




Select the required output:

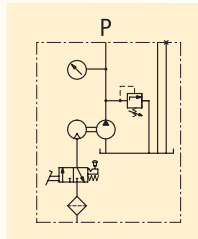
PATG series

- Momentary air inlet treadle for operation of single-acting cylinders
- Provides advance, hold and retract functions



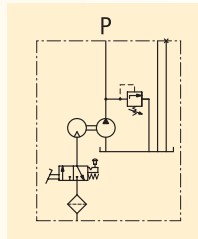
PACG series

- Momentary or continuous air inlet treadle
- A remote valve is required for operation of cylinders



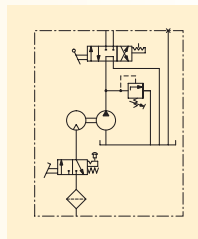
PASG series

- Momentary or continuous air inlet treadle
- Suitable for mounting any single- or double-acting valve with a DO3 mounting configuration
- Available with multiple valve manifold



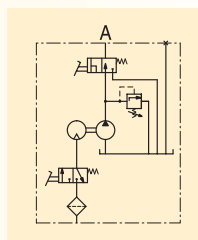
PAMG series

- Momentary or continuous air inlet treadle
- Manual 4-way, 3-position, tandem center valve for single- or double-acting operation



PARG series

- Includes 15 ft. air pendant for remote control of single-acting cylinders
- Provides advance, hold and retract functions



- Oil Flow:** 180 in³/min
- Pressure:** 1250-5000 psi
- Sound level:** 75 dBA
- Air:** 12 scfm
- Reservoir:** 70-462 in³

- E** Bombas hidroneumáticas
- F** Pompes hydro-pneumatiques
- D** Lufthydraulische pumpen

Options

Gauges and accessories

☐ 154 ▶



Regulator-filter-lubricator

☐ 142 ▶



Important

For high cycle applications electric pumps are recommended.

Power sources

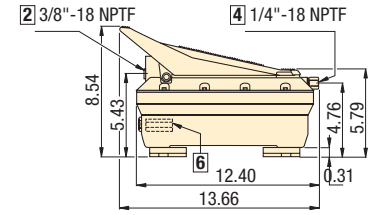
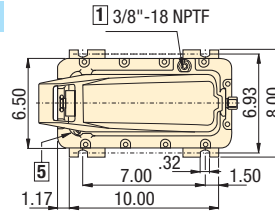
Valves

System components

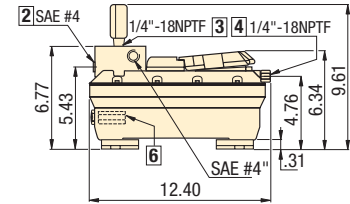
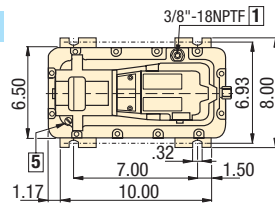
Yellow pages

2-Liter reservoir

PATG series

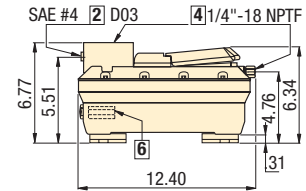
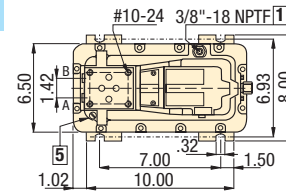


PACG series

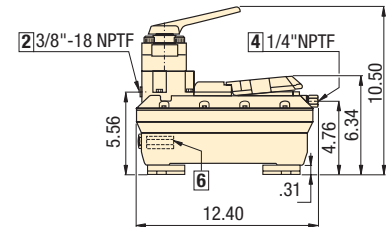
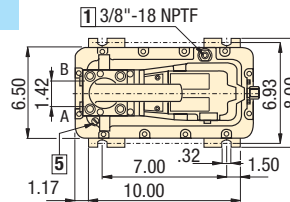


PACG series include pressure gauge G-2517L.

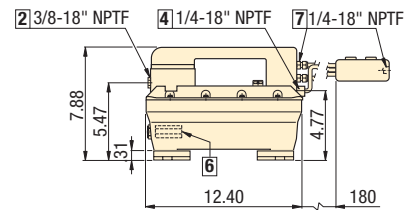
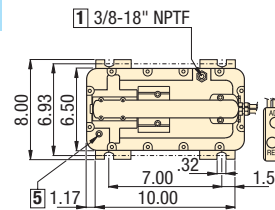
PASG series



PAMG series



PARG series



All dimensions in inches.

- | | |
|---------------------------------|------------------------------------|
| 1 Auxiliary vent/tank fill port | 5 Filtered permanent tank vent |
| 2 Hydraulic output | 6 Adjustable pressure relief valve |
| 3 Gauge mounting port | 7 Air pendant air input |
| 4 Swivel air input with filter | |

Product selection

Description	Model numbers 3000 series	Model numbers 5000 series	Usable oil capacity ²⁾		Air pressure range	Air consumption	
			horizontal mount	vertical mount		scfm	lbs
	180 in ³ min ⁻¹)	120 in ³ min ⁻¹)	in ³	in ³	psi	scfm	lbs
▼ Factory supplied valves							
Hand/foot 3-way	PATG-3102NB	PATG-5102NB	127	70	50-125	12	19
Hand 4-way	PAMG-3402NB	PAMG-5402NB	127	70	50-125	12	25
Remote 3-way pendant	PARG3102NB	PARG-5102NB	127	70	50-125	12	23
▼ User supplied valves							
Remote mount	PACG-3002SB	PACG-5002SB	127	70	50-125	12	19
Pump mount, single DO3 Valve	PASG-3002SB	PASG-5002SB	127	70	50-125	12	19

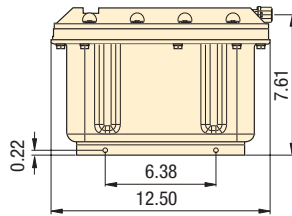
¹⁾ At 0 psi hydraulic and 100 psi air pressure.

²⁾ Turbo air-hydraulic pumps are also available with 305 in³ reservoir. To order replace 2 in model number with 5.

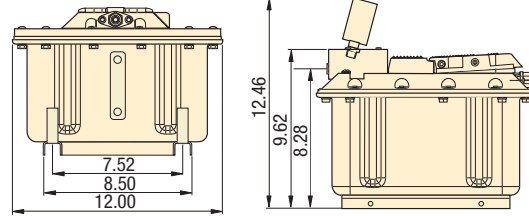


2-Gallon reservoir

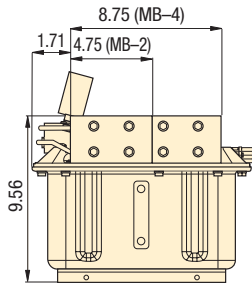
All models



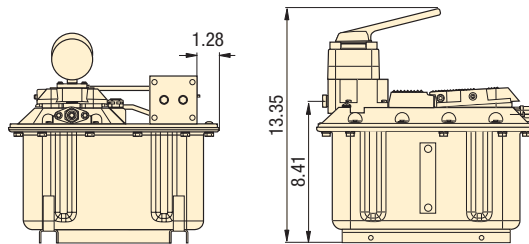
PACG series



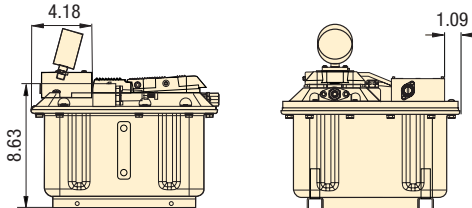
PACG with MB2 or MB4



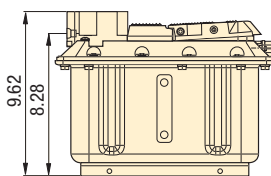
PAMG series



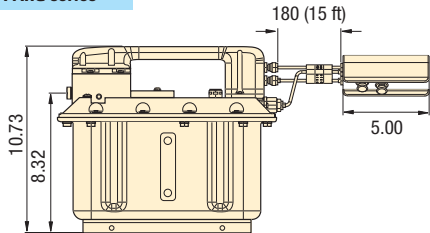
PACG with WM10



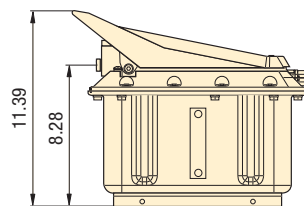
PASG series



PARG series



PATG series



- Oil Flow:** 180 in³/min
- Pressure:** 1250 - 5000 psi
- Sound level:** 75 dBA
- Air:** 12 scfm
- Reservoir:** 70-462 in³

- E** Bombas hidroneumáticas
- F** Pompes hydro-pneumatiques
- D** Lufthydraulische pumpen

Options


Gauges and accessories  [154](#)

Regulator-filter-lubricator  [142](#)

Shown: PACG30S8S-WM10



Product selection

Description	Model numbers 3000 series	Model numbers 5000 series	Usable oil capacity	Air pressure range	Air consumption	
	180 in ³ min ¹⁾	120 in ³ min ¹⁾				
▼ Factory supplied valves						
Hand/foot 3-way	PATG-31S8N	PATG-51S8N	462	50-125	12	54
Hand 4-way	PAMG-34S8N	PAMG-54S8N	462	50-125	12	60
Remote 3-way pendant	PARG-31S8N	PARG-51S8N	462	50-125	12	58
▼ User supplied valves						
Remote mount	PACG-30S8S	PACG-50S8S	462	50-125	12	54
Pump mount, Single DO3 Valve	PASG-30S8S	PASG-50S8S	462	50-125	12	54
Pump mount, Two DO3 Valves	PACG-30S8S-MB2	PACG-50S8S-MB2	462	50-125	12	58
Pump mount, Four DO3 Valves	PACG-30S8S-MB4	PACG-50S8S-MB4	462	50-125	12	61
Pump mount, (1-8) VP Valves	PACG-30S8S-WM10	PACG-50S8S-WM10	462	50-125	12	56

¹⁾ At 0 psi hydraulic and 100 psi air pressure.

Shown: PA-135, -136



PA series

Compact, lightweight, air driven power source. Treadle start on pump activates pump operation. Best choice for single-acting cylinders.

Portable air hydraulic power

- Patented air saver design - minimal air usage for lower cost operation
- Quiet internal air muffler 80 dBa
- 360° swivel oil and air fittings for easier system setup
- External adjustable relief valve
- Built-in 3-way, 2-position valve provides advance-retract cycle operation for single-acting cylinders

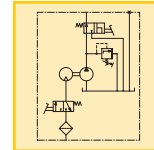
Max. flow: 60-120 in³/min

Pressure: 3000-5000 psi

Air: 12 scfm

Reservoir: 36.6 in³

- Ⓔ Bombas hidroneumáticas
- Ⓕ Pompes hydro-pneumatiques
- Ⓓ Lufthydraulische pumpen



Options

Regulator-filter-lubricator

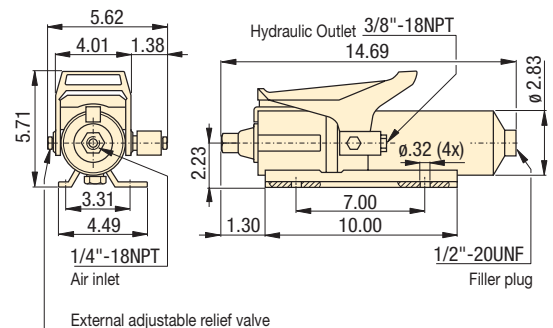
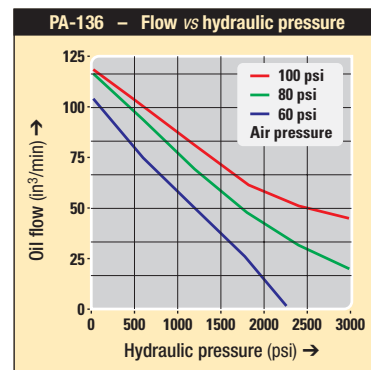
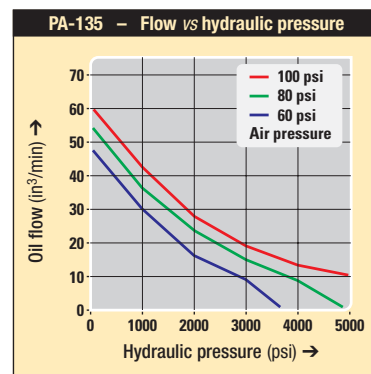


142 ▶

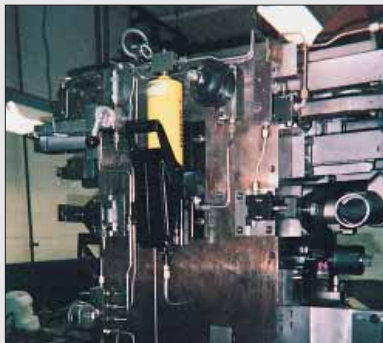
Fittings



158 ▶



These PA series air hydraulic pumps operate in all positions. Here, a PA-135 is mounted vertically to a clamping fixture.



Product selection

Usable oil capacity	Max. oil flow ¹⁾	Max. hydraulic pressure	Model number	Valve function	Air pressure range	Air consumption	
in ³	in ³ /min	psi			psi	scfm	lbs
36.6	60	5000	PA-135	Advance/Retract	60-100	12	14.3
36.6	120	3000	PA-136	Advance/Retract	60-100	12	14.3


¹⁾ At 0 psi hydraulic pressure.

Note: Seal material: Buna-N, Teflon, Polyurethane.

Select your pump type

Air operated pump


Best choice for large circuits with intermittent or medium duty applications. Air operated pumps have lower flow rates than electric pumps, but are more economical.

 88-89 ▶



Electric operated pump


Best choice for large circuits with medium or high-duty applications. Electric operated pumps have the highest flow rates available and can be configured with many different accessories.

 94-95 ▶



Air hydraulic booster


Best choice for small circuits with intermittent or medium-duty applications. Air hydraulic boosters provide a single shot of oil to your circuit at high pressure.

 114-115 ▶



Oil to oil intensifier

Best choice for small circuits with medium- or high-duty applications. Oil to oil intensifiers use machine tool hydraulic pressure and boost it to higher clamping pressure directly on the fixture.

 118-119 ▶



Select your pump options

Reservoir size

Choose a reservoir size that holds enough oil to fill all of your lines, manifolds and cylinders, with enough reserve for future needs. Each Enerpac cylinder has an oil capacity listed on its product page, and each power unit has a reservoir capacity listed.

Valve type

Directional valves allow you control over what portion of the circuit receives oil. Valves can be operated manually, by electric solenoid or by air pilot pressure. Multiple valves can be used with one power unit to control multiple circuits.

Accessories

For increased automation, electric pumps can be outfitted with additional accessories, including pressure switches, level switches, and control pendants. These options can either be factory installed or added to an existing power unit in the future.


Pressure: 960-10,000 psi

Flow rate: 40-640 in³/min

Reservoir: Up to 10 gal


Options

Manual valves

 127, 132-135 ▶



Electric valves

 119, 120, 122-123 ▶



Air operated valves

 126 ▶



Important

231 cubic inches = 1 US gal.

61 cubic inches = 1 liter

1 US gallon = 3.785 liters

Shown: ZW5020HB-FT01



Z-Class electric pumps are designed for use in the harshest manufacturing environments. The pumps provide reliable and durable performance in a wide variety of configurations.

The new standard for workholding applications

- Features Z-Class high-efficiency pump design; higher oil flow and by-pass pressure, cooler running and requires 18% less current than comparable pumps
- Totally enclosed, fan cooled industrial electric motors supply extended life and stand up to harsh industrial environments
- Multiple valve and reservoir configurations provide application specific models to match the most demanding workholding applications
- High-strength, molded electrical enclosure protects electronics, power supplies and LCD readout from coolant and contamination

Swing cylinders
Work supports

Linear cylinders

Power Sources

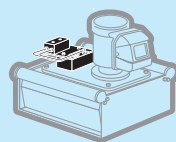
Basic configurations

All pumps listed in this chart include LCD electrical box, 5 gallon reservoir, return line filter and either 0-6000 psi pressure gauge or pressure transducer (solenoid valve models). For additional options, see the complete pump matrix on page 106.

Pump type	Valve/manifold type	Motor voltage
		50/60 Hz

ZW-Series with manifold

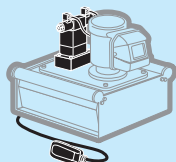
- Used when supplying pressure to multiple valve circuits
- Valves must be supplied separately



Pressure and tank ports	230 VAC, 3 ph
Single station DO3	230 VAC, 3 ph
Enerpac VP-series	230 VAC, 3 ph
Two station DO3	230 VAC, 3 ph
Four station DO3	230 VAC, 3 ph

ZW-Series with pallet de-coupling valve

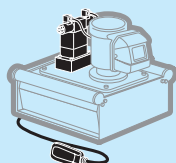
- Provides momentary pressure and flow to fixture
- Ideal for pallet disconnect systems



4-way, 3-pos. solenoid operated	115 VAC, 1 ph
4-way, 3-pos. solenoid operated	230 VAC, 3 ph
4-way, 3-pos. solenoid operated	460 VAC, 3 ph

ZW-Series with continuous connection valve

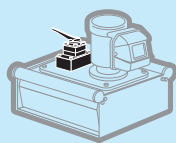
- Provides solenoid control of one single or double-acting circuit
- Control valve supplied with integrated pilot operated check to ensure positive pressure holding



4-way, 3-pos. solenoid operated	115 VAC, 1 ph
4-way, 3-pos. solenoid operated	230 VAC, 3 ph
4-way, 3-pos. solenoid operated	460 VAC, 3 ph

ZW-Series with manual valve

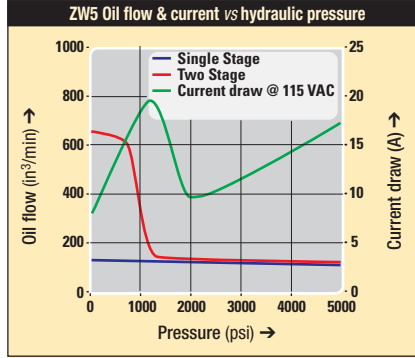
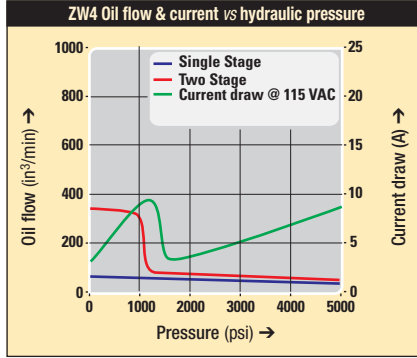
- Provides manual control of one single or double-acting circuit
- Control valve supplied with center holding function to ensure positive position holding



4-way, 3-pos. manually operated	115 VAC, 1 ph
4-way, 3-pos. manually operated	230 VAC, 3 ph
4-way, 3-pos. manually operated	460 VAC, 3 ph



Output oil flow and current draw



Important

Single-stage pumps provide constant flow throughout the entire pressure range via a radial piston pump. Two-stage pumps provide high flow via a gear pump until the bypass pressure is reached. At pressures above the bypass setting, the radial piston pump provides flow to the maximum pressure.

ZW4 Series
Output oil flow at 5000 psi
60 in³/min
LCD Electric Model Number

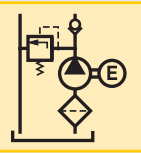
ZW4020HG-FG01
ZW4020HG-FG11
ZW4020HG-FG12
ZW4020HG-FG21
ZW4020HG-FG41
ZW4420DB-FT
ZW4420DG-FT
ZW4420DJ-FT
ZW4420FB-FT
ZW4420FG-FT
ZW4420FJ-FT
ZW4420LB-FG
ZW4420LG-FG
ZW4420LJ-FG

ZW5 Series
Output oil flow at 5000 psi
120 in³/min
LCD Electric Model Number

ZW5020HG-FG01
ZW5020HG-FG11
ZW5020HG-FG12
ZW5020HG-FG21
ZW5020HG-FG41
ZW5420DB-FT
ZW5420DG-FT
ZW5420DJ-FT
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ZW5420FJ-FT
ZW5420LB-FG
ZW5420LG-FG
ZW5420LJ-FG

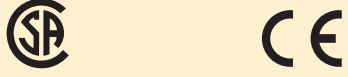
- Flow rate: 60-120 in³/min
- Pressure: 5000 psi max
- Motor: 1.0 & 1.5 hp
- Reservoir: 2.5-10 gal

- E** Bombas eléctricas
- F** Centrale hydraulique
- D** Tauchpumpe



Important

All Z-Class electric pumps are CSA and CE compliant.



LCD electrical package is required for pumps utilizing electric valves, or optional accessories such as the pressure transducer, level switch, pressure switch or heat exchanger.

Power sources

Valves

System components

Yellow pages

Electric pumps *Dimensions & options*

Shown: ZW5020HB-FT01



Swing cylinders
Work supports

Linear cylinders

Power Sources

- Efficient design reduces heat generation and reduces power consumption
- Balanced pump section reduces vibration improving durability and sound levels
- Optional back-lit LCD readout provides hour and cycle counts, low voltage warnings and pressure read-out when used with pressure transducer
- Low-voltage pendant on solenoid valve models with sealed switches improves operator safety
- **Z-Class** electric pumps are supplied with factory installed accessories such as valve manifold, pressure transducer, and return line filter, creating a complete power unit solution

Flow rate: 60-120 in³/min

Pressure: 5000 psi

Motor: 1.0 & 1.5 hp

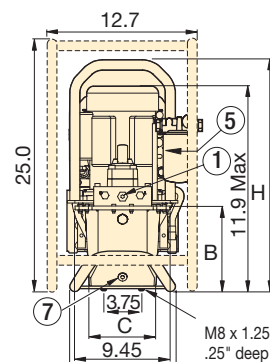
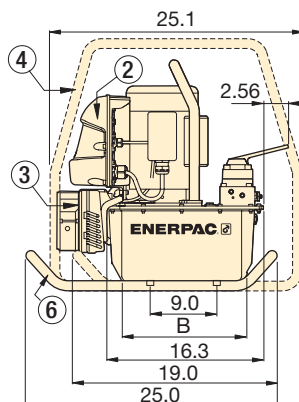
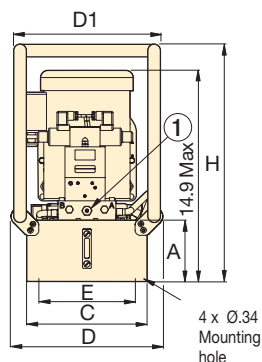
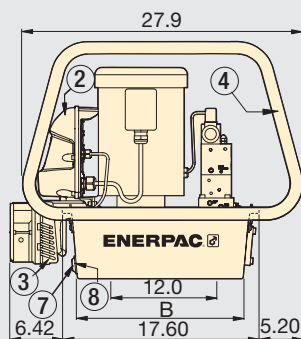
Reservoir: 2.5-10 gallon

- Ⓔ Bombas eléctricas
- Ⓕ Centrale hydraulique
- Ⓖ Tauchpumpe

Options

User adjustable relief valve

All ZW-Series have a user adjustable relief valve to allow the operator to easily set the optimum working pressure.



- ① User adjustable relief valve on all manual and solenoid valves:
 - 3/8" NPTF on A and B ports
 - 1/4" NPTF on auxillary ports
- ② Electric Box (Optional w/manual valve)
- ③ Heat Exchanger (Optional)
- ④ Roll Bar (Optional)
- ⑤ Return Line Filter (Optional)
- ⑥ Skid Bar (Optional)
- ⑦ Oil Drain
- ⑧ Oil Level/Temperature Switch (Optional)

Product dimensions in inches []

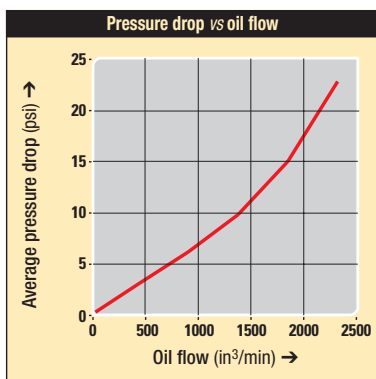
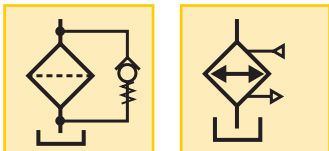
Usable oil capacity	ZW Series pump dimensions (in)						
	gal	A	B	C	D	D1	H
1.0	5.6	11.0	6.0	-	-	-	20.2
2.0	8.1	11.3	6.6	-	-	-	22.6
2.5	6.1	16.5	12.0	15.1	14.6	11.0	23.6
5.0	7.1	16.5	16.6	19.7	19.2	15.6	24.6
10.0	10.6	15.7	19.9	22.7	22.5	18.9	28.1

Product selection

Output flow rate in ³ /min	Pump series	Motor size	Relief Valve adjustment range	Sound level
350	ZW4	1.0 hp	max. psi	dBA
305			1,000-5,000	75
650	ZW5	1.5 hp	1,000-5,000	75
602				
123				
120				

- Filtration: 25 micron**
- Pressure: max. 200 psi**
- Max. flow: 12.0 GPM**

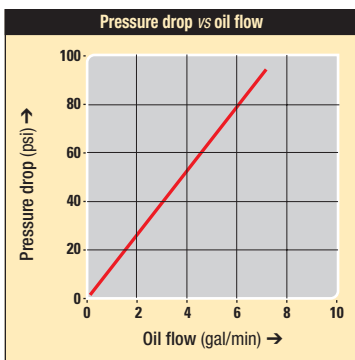
- E** Filtro
- F** Filtre
- D** Filter



Product selection

Nominal filtration	Model number	Maximum pressure	Maximum oil flow	Bypass pressure setting	Filter gauge service indicator	
micron		psi	gpm	psi		lbs
25	ZPF	200	12.0	25	✓	3.2

- Transfer: 900 Btu/h**
- Pressure: max. 300 psi**
- Voltage: 24V**



Product selection

Voltage	Model number	Thermal transfer*	Amperage draw	Maximum pressure	Maximum oil flow	
		Btu/h kJoule	A	psi	gpm	lbs
24 VDC	ZHE-E10	900 950	.95	300	7.0	9.0

*At 0.5 g/min and ambient temperature of 70° F.

Extend life of hydraulic components

...increase system reliability

- 25 micron nominal filter cleans oil to increase system life
- Internal bypass valve to prevent damage if the filter is dirty
- All installation components included
- Kit assembles quickly and easily to Enerpac pump and manifold
- Maintenance indicator included

Extends system life

- Electrical connector factory installed
- All installation components included
- Stabilizes oil temperature at a maximum of 130° F at 70° F ambient temperature
- Stabilizes oil viscosity, increasing oil life and reduces wear of pump and other hydraulic components

Shown: ZPF



ZPF series

The oil filter kit removes contaminants from the return oil flow before allowing it back into the reservoir, reducing component damage.

Options

PF-25 replacement filter element



For best performance, replace filter element on a regular basis. Change filters when changing oil or four times a year, whichever comes first.

Shown: ZHE-E10



ZHE series

Heat exchanger removes heat from the return oil to provide cooler operation.

Shown: ZLS-U4



ZLS series

Oil level indicator for pump reservoir. If the pump is mounted in a remote area that does not provide visual access to the external oil level sight glass, the level/temp switch will turn off the pump before internal damage can occur due to cavitations.

Electronic level/temp switch for feedback on pump oil level

- Drop-in design allows for easy installation to pump reservoir
- Electrical connector included
- Built-in thermal sensing provides feedback on oil temperature
- Senses low oil level in pump reservoir

Temp. set point: 175 °F

Voltage: 24 VAC/DC

- (E) Indicador del nivel/temp.
- (F) Interrupteur de niveau/temp.
- (D) Ölstand/Temperaturschalter



Product Selection

Fixed temperature signal	Model number	Voltage	Thermostat rating setting	Maximum pressure	
°F			Amps	psi	lbs
175	ZLS-U4	24 VAC/DC	2.6	150	0.11

Shown: ZPT-U4, ZPS-W4



ZPT/ZPS series

ZPT pressure transducer provides constant pressure monitoring for automated pump control. ZPS pressure switch shuts down motor at set pressure.

Control your pump, monitor pressure

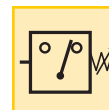
ZPT pressure transducer

- More durable than analog gauges (against mechanical and hydraulic shock)
- More accurate than analog gauges (0.5% full scale)
- Calibration can be fine tuned for certification
- “Auto-mode” provides automatic pressure make-up
- Display pressure in psi, bar or MPa

Pressure: 50-10,000 psi

Voltage: 24 VAC/DC

- (E) Presión transductor
- (F) Pressostats
- (D) Druckschalter



Product Selection

Adjustable pressure range	Electrical specification	Model number	Accuracy (full scale)	Deadband	
psi				psi	lbs
▼ Mechanical adjustment					
50-10,000	4-20 mA	ZPT-U4	0.5%	50	0.3
500-10,000	24 VAC/DC N.O.	ZPS-W4	2%	115-550	2.7

Note: Electrical harness included with kit. ZPS-W4 includes 0-6000 psi pressure gauge.

⚠ Importante

The pressure transducer is factory installed in the “A” port on pumps supplied with valves, and in the “P” port on models with manifolds.

Pressure: 5000 psi

Stations: 1-4 valves horizontal

Stations: 1-8 valves vertical

- E** Colectores
- F** Manifolds
- D** Verkettungsblöcke

Increased flexibility for complex systems

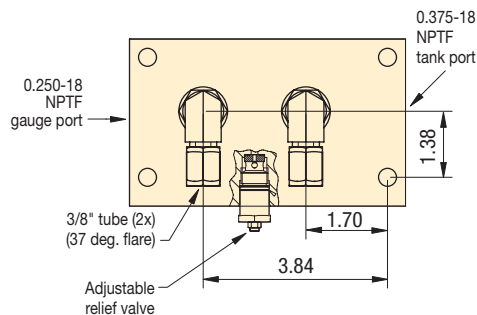
- Manifolds provide hydraulic connection to remote or pump mounted valves
- Used when multiple valves are required for controlling several independent circuits
- Available for 2 and 4 station DO3 as well as Enerpac VP series mounting
- Pressure and tank porting manifold available for use with remote valve sticks
- Manifolds include integrated relief valve for system pressure control

Shown: MB-2, -4

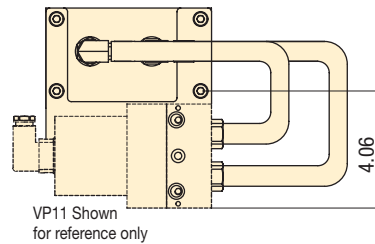


Manifolds allow the use of multiple valves powered by a single hydraulic pump. Manifolds are available factory installed on your Z-Class workholding power unit, or separately for future system upgrades.

Option 01



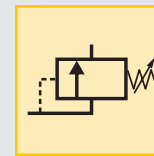
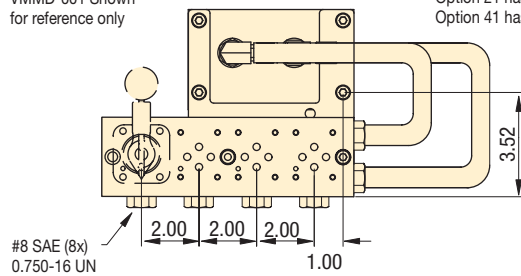
Option 02



Option 21, 41

VMMD-001 Shown for reference only

Option 21 has two valve stations
Option 41 has four valve stations



Options

Pressure transducer

98 ▶



Level switch

98 ▶



■ Enerpac porting manifold provides pressure and tank line to remote mounted valve stack on a machining center.



Product Selection

Valve mounting pattern	Option code (see page 106)	Number of stations	Coverplate model number
Porting manifold, SAE ports	01	-	-
Enerpac VP Series	12	1-8	-
2 station DO3	21	2	MC-1
4 station DO3	41	4	MC-1

Pallet de-coupling pumps *Application & selection*

Shown: ZW4420DB-FT



Swing cylinders
Work supports

Linear cylinders

Power Sources

▶ The new Enerpac Pallet De-Coupling Pump provides three modes of operation:

Manual mode

Pump runs as long as operator holds down pendant button.

AUTO mode without timer

Pump runs until user-adjustable pressure setting is reached.

AUTO mode with timer

Pump runs until pressure setting is reached, and adjustable timer runs out.

■ ZW5410DB-FT used to connect and disconnect a palletized fixture.

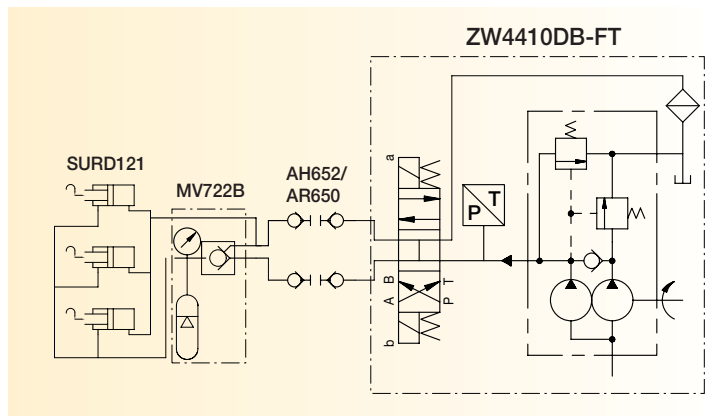


Automatic pressure control for palletized fixtures

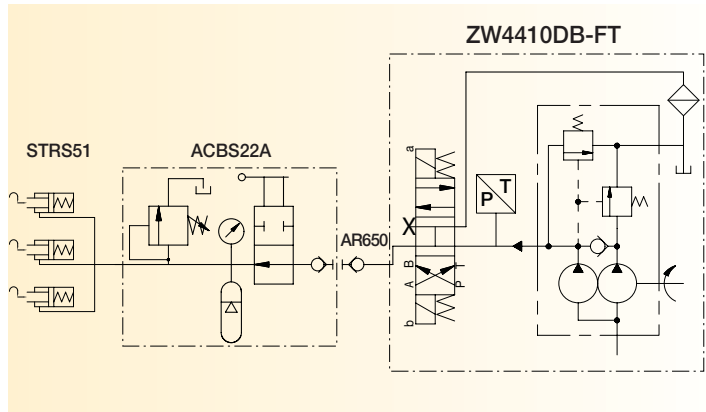
- Programmable clamp and unclamp pressure settings increase automation capability
- Programmable dwell settings ensure desired pressure level is maintained on large circuits or circuits with accumulators
- Low-voltage pendant features sealed switches and operates at 15 VDC for improved operator safety
- Backlit LCD provides pump usage information, hour and cycle counts

Example Circuits

- Double-acting circuit



- Single-acting circuit



Product selection

Output flow rate @ max. pressure	Motor size	Motor voltage	Model number	Pressure range	Sound level	Usable oil capacity	
in ³ /min	hp			psi	dBA	gal	lbs
60	1.0	115-1-60	ZW4410DB-FT	1000-5000	75	2.5	120
		230-3-60	ZW4410DG-FT				
		460-3-60	ZW4410DJ-FT				
120	1.5	115-1-60	ZW5410DB-FT	1000-5000	75	2.5	130
		230-3-60	ZW5410DG-FT				
		460-3-60	ZW5410DJ-FT				



- Efficient design reduces heat generation and power consumption
- Balanced pump section reduces vibration improving durability and sound levels
- Low-voltage pendant with sealed switches improves operator safety
- Available in wide variety of reservoirs sized from 1 to 10 gallons
- Extensive list of accessories including
 - Heat exchanger
 - Roll-bars
 - Pressure transducer
 - Level and temperature switches

i Operation – pallet de-coupling pump

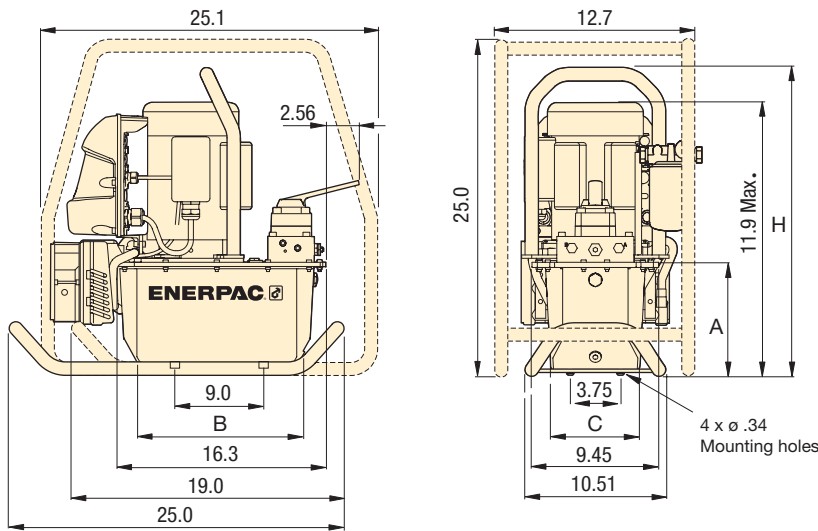
Manual mode

Motor and pump operate only when operator presses and holds the up (or down) arrow on the pendant. When button is released, pressure in the hoses is relieved.

AUTO mode

With DWELL timer set equal to zero, operator starts the motor by pressing and holding the up (or down) arrow on the pendant. Pump builds to pressure on the clamp (or unclamp) circuit until it reaches customer programmed setting. The motor immediately turns off and pressure in the hoses is relieved.

With DWELL timer set greater than zero, operator starts the motor by pressing the up (or down) arrow on the pendant. Once the pump reaches the programmed setting, the DWELL timer starts. When the timer runs out, the motor stops and pressure in the hoses is relieved.



ZW-Series Pumps with 1- and 2-gallon reservoir

Product dimensions in inches []

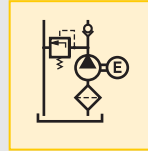
Usable oil capacity	Model number	A	B	C	H	lbs	
						ZW4	ZW5
gal							
1.0	ZWxx04xx	5.6	11.0	6.0	20.2	86	96
2.0	ZWxx08xx	8.1	11.0	8.1	22.6	93	103

Flow: 60-120 in³/min

Pressure: 5000 psi max

Motor: 1.0 or 1.5 hp

Reservoir: 1.0-10 gal



! Important

Enerpac recommends a pressure differential of no less than 200 psi for most applications. If you believe your application requires a tighter differential, please contact us directly.

i Options

Heat exchanger [97](#)

Level switch [98](#)

Pressure transducer [98](#)

Return line filter [97](#)

! Important

For complete ordering matrix of all factory-installed options visit www.enerpac.com

Shown: ZW4420FB-FT



Swing cylinders
Work supports

Linear cylinders

Power Sources

▶ The new Enerpac Continuous Connection Pump provides two modes of operation:

Manual mode

Pump runs continuously, building pressure as long as operator holds down pendant button.

AUTO mode

Pump runs continuously, maintaining user-set pressure window on clamp circuit as long as necessary.

■ **ZW5410FB-FT** used to control clamping cycle on a horizontal machining center.

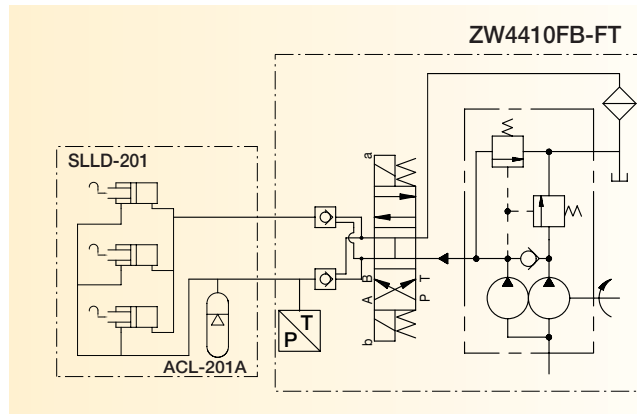


Automatic pressure control for continuous connection fixtures

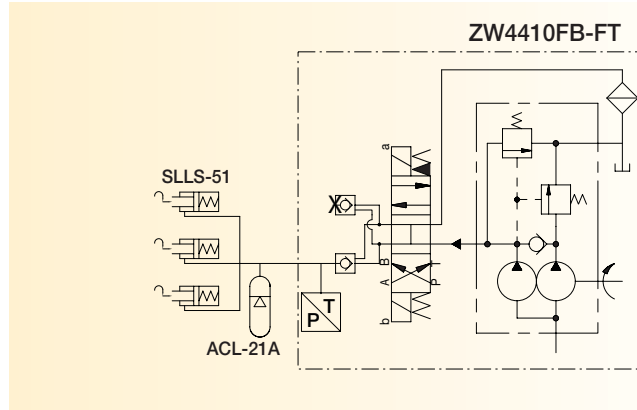
- Programmable pressure setting allows pump to maintain system pressure continuously
- Includes pilot operated check valve ensuring pressure is maintained in circuit
- Z-Class high-efficiency pump design; featuring higher oil flow and by-pass pressure than comparable pumps
- High-strength, molded electrical enclosure protects electronics, power supplies and LCD readout from harsh industrial environments

Example Circuits

- Double-acting circuit



- Single-acting circuit

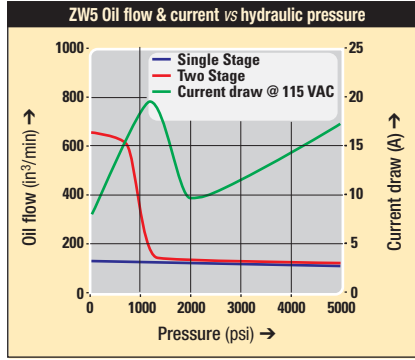
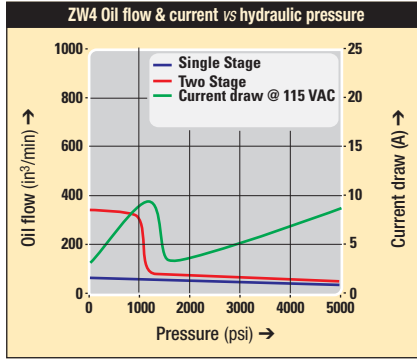


Product selection

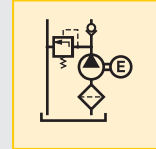
Output flow rate @max pressure	Motor size	Motor voltage	Model number	Pressure range	Sound level	Usable oil capacity	
in ³ /min	hp			psi	dBA	gal	lbs
60	1.0	115-1-60	ZW4410FB-FT	1000-5000	75	2.5	125
		230-3-60	ZW4410FG-FT				
		460-3-60	ZW4410FJ-FT				
120	1.5	115-1-60	ZW5410FB-FT	1000-5000	75	2.5	135
		230-3-60	ZW5410FG-FT				
		460-3-60	ZW5410FJ-FT				



Output oil flow and current draw



- Flow: 60-120 in³/min
- Pressure: 5000 psi max
- Motor: 1.0 or 1.5 hp
- Reservoir: 1.0-10 gal



Operation – continuous connection pump

Manual mode

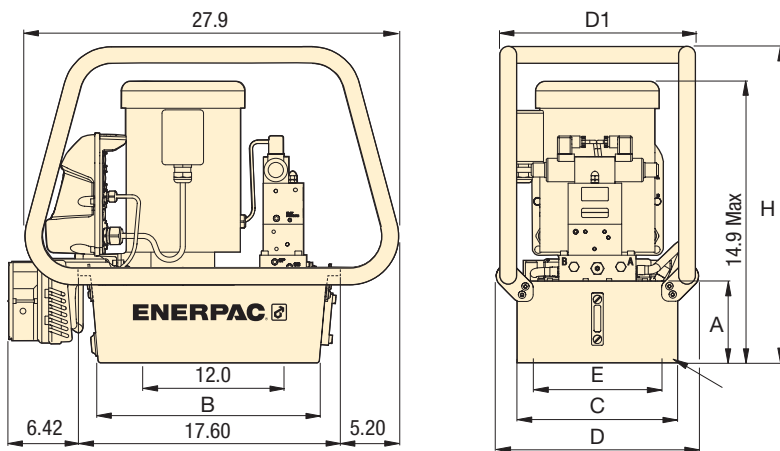
The operator turns the pump motor on, and then presses and holds the up arrow on the pendant. When the button is released, the valve shifts to neutral, but pressure is maintained in the clamp circuit by the pilot-operated check valve. When the operator presses and holds the down arrow on the pendant, pressure in the clamp circuit will release, and the fixture will unclamp.

AUTO mode

The operator turns the pump motor on, and then presses and holds the up arrow on the pendant. When the customer-programmed HI PRESS setting is reached, the valve shifts to neutral, but pressure is maintained in the clamp circuit by the pilot-operated check valve. If pressure drops below the LO PRESS setting, the valve will re-activate and build pressure in the clamp circuit again. The pump will maintain this cycle until the operator presses and holds the down arrow on the pendant. When the down arrow is pressed, pressure in the clamp circuit will release, and the fixture will unclamp.

Important

Energpac recommends a pressure differential of no less than 200 psi for most applications. If you believe your application requires a tighter differential, please contact us directly.



ZW-Series Pumps with 2.5, 5, 10 gallon reservoir

Product dimensions in inches []

Usable oil capacity	Model number	A	B	C	D	D1	E	H	lbs	
									ZW4	ZW5
gal										
2.5	ZWxx10xx	6.1	16.5	12.0	15.1	14.6	11.0	23.6	107	115
5.0	ZWxx20xx	7.1	16.5	16.6	19.7	19.2	15.6	24.6	134	142
10.0	ZWxx40xx	10.6	15.7	19.9	22.7	22.5	18.9	28.1	184	192

Options

Heat exchanger 97 ▶

Level switch 98 ▶

Pressure transducer 98 ▶

Return line filter 97 ▶

Important

For complete ordering matrix of all factory-installed options visit www.energpac.com

Shown: ZW4020HB-FT21 with VET-11 valve



▶ Pump accepts any industry standard DO3 style directional valve. Also available with 2 station and 4 station manifolds.

⚠ Important

Be aware of leakage rates of any valve installed on an Enerpac pump. Many standard spool valves have excessive leakage rates at higher pressures that can limit the performance of the electric pump. Be sure to consult Enerpac if you are unsure of your choice of valve.

■ **ZW5020HB-F11** with customer installed valve used to provide pressure to a clamping fixture.



Industry standard mounting for electric or manual valves

- Highly efficient design provides increased flow rates, reduced heat generation and a decrease in power consumption
- Extensive list of accessories including
 - Heat exchanger
 - Roll-bars
 - Pressure transducer
 - Level and temperature switches
- Replaceable piston check-valves increase service life of major pump components
- Optional backlit LCD provides pump usage information, hour and cycle counts
- Also available with 2 station and 4 station manifolds

i Operation – single station DO3 pumps

The Single Station DO3 pumps are supplied without the standard LCD electrical control. This configuration is intended to be used with user supplied controls. Control requirements include: Motor Starter or Contactor, and remote control of the pump mounted valve. Typical applications include: Special Machines and CNC Machines where the control of the pump and valve will be done by PLC or machine control.

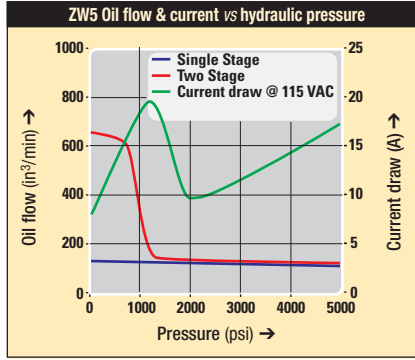
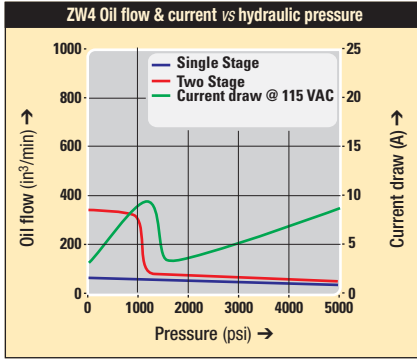
The use of the ZPF Return Line Filter is recommended. If the pump is to be run at pressure at a relief valve setting, the ZHE-E10 Heat Exchanger is also recommended. For monitoring of the oil level and temperature, use the ZLS-U4 Level/Temp Switch. For pump shutdown at pressure, the ZPS-W4 Pressure Switch Kit can provide an input to the customer supplied controls. As these accessories are designed to be used with the standard Enerpac LCD control, the customer assumes responsibility to adapt the standard leads to their controls.

globe Product selection

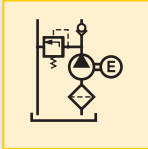
Output flow rate @ max pressure	Motor size	Motor voltage	Model number	Pressure range	Sound level	Usable oil capacity	
in ³ /min	CV			psi	dBA	gal	lbs
60	1.0	115-1-60	ZW4010GB-11	1000-5000	75	2.5	129
		230-3-60	ZW4010GG-11				
		460-3-60	ZW4010GJ-11				
120	1.5	115-1-60	ZW5010GB-FT	1000-5000	75	2.5	137
		230-3-60	ZW5410FG-FT				
		460-3-60	ZW5410FJ-FT				



Output oil flow and current draw

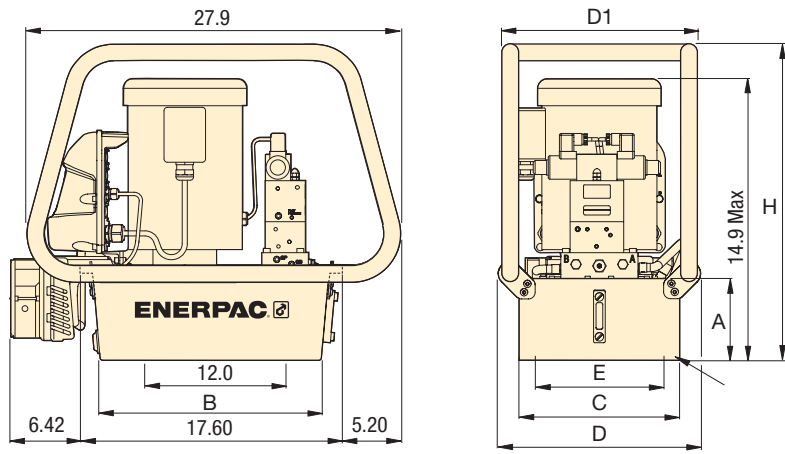


- Flow: 60-120 in³/min
- Pressure: 5000 psi max
- Motor: 1.0 or 1.5 hp
- Reservoir: 1.0-10 gallon



! Important

Enerpac recommends a pressure differential of no less than 200 psi for most applications. If you believe your application requires a tighter differential, please contact us directly.



ZW-Series Pumps with 2.5, 5, 10 gallon reservoir

Product dimensions in inches []

Usable oil capacity	Model number	A	B	C	D	D1	E	H	lbs	
									ZW4	ZW5
gal										
2.5	ZWxx10xx	6.1	16.5	12.0	15.1	14.6	11.0	23.6	107	115
5.0	ZWxx20xx	7.1	16.5	16.6	19.7	19.2	15.6	24.6	134	142
10.0	ZWxx40xx	10.6	15.7	19.9	22.7	22.5	18.9	28.1	184	192

Options

- Heat exchanger [☐ 97](#)
- Level switch [☐ 98](#)
- Pressure transducer [☐ 98](#)
- Return-line filter [☐ 97](#)
- VSS, VST solenoid valves [☐ 126](#)
- VMM series manual valves [☐ 127](#)

! Important

For complete ordering matrix of all factory-installed options visit www.enerpac.com

Power sources
Valves
System components
Yellow pages

ZW Electric Pump ordering matrix

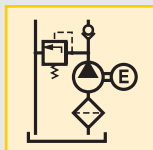
Swing cylinders
Work supports

Linear cylinders

Power Sources

- Flow: 60-120 in³/min
- Pressure: 5000 psi max
- Motor: 1.0 & 1.5 hp
- Reservoir: 2.5-10 gal.

- E** Bombas eléctricas
- F** Centrale hydraulique
- D** Modulare Spannumppe



Example

ZW4020GB-FGS21 is a 60 in³/min, single-stage pump with a 2 station D03 manifold, standard electric, 5 gallon reservoir, 115 volt, 50/60 Hz motor, return line filter and 0-6000 psi pressure gauge.

ZW4410DJ-T is a 60 in³/min, 2-stage pump with a pallet de-coupling valve, LCD electrical box, 2.5 gallon reservoir, 460-480 volt 3-phase motor and pressure transducer.

ZW5040HJ-FGL01 is a 120 in³/min, 2-stage pump with a SAE porting manifold, LCD electrical box, 10 gallon reservoir, 460-480 volt 3-phase motor, return line filter, 0-6000 psi pressure gauge and level and temperature shutdown switch.

Custom build your pump

▼ This is how a ZW series Model number is built:

Z	W	4	0	20	H	G	-FG	01
1	2	3	4	5	6	7	8	9
Product Type	Motor Type	Flow Group	Valve Type	Usable Oil Capacity	Valve Operation	Voltage	Options	Manifold Options

1 Product type

Z = Z-Class Pump

2 Motor type

W = Workholding Electric

3 Flow group

4 = 60 in³/min
5 = 120 in³/min

4 Valve type

0 = No valve or valve manifold
2 = 3-way, 2-position, manual valve
3 = 3-way, 3-position, manual valve
4 = 4-way, 3-position, manual or solenoid valve
6 = 3-way, 3-position, tandem center w/P.O. check (manual only)
8 = 4-way, 3-position, tandem center w/P.O. check (manual only)

5 Usable oil capacity

10 = 10 Liters (2.5 gallon)
20 = 20 Liters (5 gallon)
40 = 40 Liters (10 gallon)

6 Valve operation

D = Solenoid valve (pallet de-coupling) with pendant and LCD (valve type **4**)
F = Solenoid valve (continuous connection) with pendant and LCD (valve type **4**)
G = Valve manifold without LCD (valve type **0**)
H = Valve manifold with LCD (valve type **0**)
L = Manual valve with LCD (without pendant, valve type **2, 3, 4, 6** or **8**)
M = Manual valve without LCD (valve type **2, 3, 4, 6** or **8**)
N = No valve, without LCD (valve type **0**)
W = No valve with LCD (valve type **0**)

7 Power supply

Single Phase
B = 115V, 1 ph, 50-60 Hz³
E = 208-240V, 1 ph, 50-60 Hz European plug
I = 208-240V, 1 ph, 50-60 Hz USA plug

Three Phase

M = 190-200V, 3 ph, 50/60 Hz
G = 208-240V, 3 ph, 50/60 Hz
W = 380-415V, 3 ph, 50/60 Hz
K = 440V, 3 ph, 50/60 Hz
J = 460-480V, 3 ph, 50/60 Hz
R = 575V, 3 ph, 50/60 Hz

8 Options²

F = Return line filter, 25 micron
G = 0-6000 psi pressure gauge, 21/2"⁵
H = Heat exchanger⁴
L = Level/temperature switch⁴
N = No handles (lifting eyes only)²
P = Pressure switch⁴
R = Roll bars
S = Single stage
T = Pressure transducer⁴
U = Foot switch⁴

9 Manifold options⁵ (Pump types G and H only)

01 = SAE porting manifold
11 = Single station D03
12 = VP series manifold
21 = 2 station D03
41 = 4 station D03

*1 Options should be specified in alphabetical order.

*2 Unless specified, all pumps are supplied with reservoir handles.

*3 115 volt pumps are supplied with CE and CSA approved 15 amp plug for intermittent use. 20 A circuit recommended for frequent full pressure use.

*4 These options require LCD electrical package. Pressure switch option only available on manual valves without locking valve. The LCD electrical package can accept either a pressure switch or pressure transducer, but not both.

*5 Pressure gauge not available on pump models with pressure transducer. Pressure transducer provides digital pressure readout on LCD display.

Example

The **ZW5810LG-FT** is a 120 in³/min, 2-stage pump with a manual 4-way, 3 position tandem center valve, integrated P.O. check, LCD electrical box, 2.5 gallon reservoir, 208-240 volt 3-phase motor, return line filter and pressure transducer.


Customized to your application's requirements

- Custom-built power units and valve stacks provide the exact solution you need
- Ideal for control of multiple hydraulic circuits from one pump
- Designed and built to your specifications
- Available as electric or air-powered hydraulic pumps
- Remote or pump-mounted valve stacks

Select your pump type

Air operated pump


Best choice for small to medium circuits with intermittent duty requirements. Air operated pumps have lower flow rates than electric pumps, but are more economical.

 88-89 ▶



Electric operated pump

Best choice for large circuits with high duty requirements. Electric pumps have the highest flow rates and can be configured with many different options.

 94-95 ▶



Contact Enerpac to complete the design

Contact Enerpac at 1-800-433-2766 or at info@enerpac.com and ask to speak to one of our experienced application engineers. They will guide you through the power unit design process. Be prepared to provide answers to the following types of questions:

- What is the duty cycle requirement?
- How many circuits do you want to control?
- What clamping components are in each circuit?
- Do you need electrical controls provided by Enerpac?



Five Enerpac VP-series solenoid valves mounted to a ZW-series electric pump provide complex circuit control in a compact package.



A ZW-series pump, including an unloading circuit, designed to power four separate load stations in a machining center.



A custom PLC with push button controls and power unit to operate an Enerpac automatic coupler system.

Shown: WUD-1301B



▶ The Economy pump is best suited to power small to medium size fixtures. Its lightweight and compact design makes it ideal for applications which require easy transport of the pump. The universal motor works well on long extension cords.

Heavy on performance, light on weight

- Lightweight and compact design, 26 lbs
- Large easy-carry handle for maximum portability
- Two-speed operation reduces cycle times for improved productivity
- 115 VAC 50/60- or 220 VAC 50/60-cycle universal motor will operate on voltage as low as 60 volts
- 24 VDC remote motor control, 10-ft length for operator safety
- Starts under full load
- High strength molded shroud with integral handle, protects motor from contamination and damage
- Designed for intermittent duty cycle

WUD-1100 series

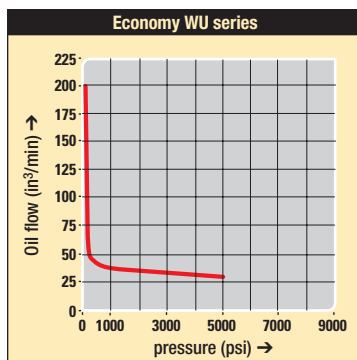
- Provides advance/auto-retract of single-acting cylinders
- 10-foot pendant controls motor and valve operation
- Use with AP500

WUD-1300 series

- Provides advance/hold/retract of single-acting cylinders
- 10-foot pendant controls motor and valve operation
- Ideal for applications requiring remote valve operation
- Use with ACBS22 or ACBS202

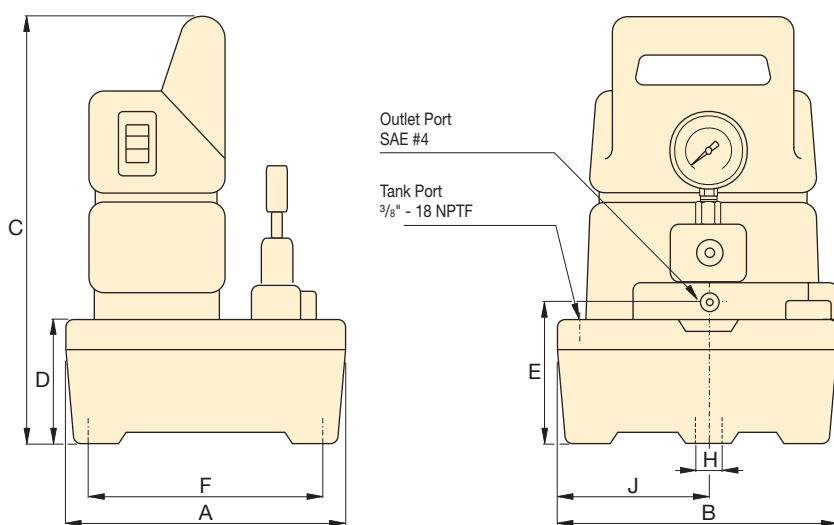
Product selection

Model number	Used with cylinder	Pressure rating (psi)	
		1st stage	2nd stage
WUD-1100B	single-acting	200	5,000
WUD-1100E	single-acting	200	5,000
WUD-1300B	single-acting	200	5,000
WUD-1300E	single-acting	200	5,000



- Flow: 25 in³/min**
- Pressure: 5000 psi max**
- Motor: .5 hp**
- Reservoir: 0.5-1 gallon**

- E** Bombas eléctricas
- F** Centrale hydraulique
- D** Tauchpumpe



Product dimensions in inches []

Usable oil capacity	Model number	A	B	C	D	E	F	H	J	
gal										lbs
.50	WUD-1100B	9.62	9.62	14.25	4.00	4.72	8.00	.40	5.25	26
.50	WUD-1100E	9.62	9.62	14.25	4.00	4.72	8.00	.40	5.25	26
.50	WUD-1300B	9.62	9.62	14.25	4.00	4.72	8.00	.40	5.25	26
.50	WUD-1300E	9.62	9.62	14.25	4.00	4.72	8.00	.40	5.25	26

Standard equipment

Gauge, filter and pressure switch

Pumps are supplied with a manifold mounted 6000 psi gauge for convenient reading of pump pressure.

A filter at the pressure port helps to protect the pump from contamination.

A manifold mounted adjustable pressure switch provides control of the pump shut-off pressure.

Output flow rate		Valve type	Current draw	Motor voltage	Sound level	Model number
1st stage	2nd stage					
200	25	Dump*	9.5	115	85	WUD-1100B
200	25	Dump*	9.5	220	85	WUD-1100E
200	25	Dump and Hold	9.5	115	85	WUD-1300B
200	25	Dump and Hold	9.5	220	85	WUD-1300E

* Electric dump valve for auto-retract of cylinders.

Electric submerged pumps

Shown: WEM-1401B



Swing cylinders
Work supports

Linear cylinders

Power Sources

98_088

WE series

Enerpac two stage electric submerged pumps are a quiet, economical workholding power source. Submerged in oil the motor stays cooler when used on an intermittent basis.

Best performance for mid-range cylinders

- Reduce cycle times for improved productivity
- Two-speed pump unit provides rapid cylinder advance
- Submerged dual voltage induction motor, runs cooler and quieter
- Available with heat exchanger for higher duty cycle applications
- Externally adjustable relief valve – no need to open pump when reducing pressure
- Reservoir mounting holes for easy mounting to fixed surface
- Full length side tube for easy monitoring of oil level
- Auxiliary return port, eliminates the need for a separate adapter

Product selection

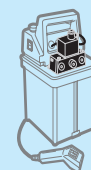
Motor voltage	Motor capacity	Amperage draw	Maximum oil flow at 60Hz		Pressure rating		Usable oil capacity	Adjustable relief valve	Weight
			1st stage	2nd stage	1st stage	2nd stage			
50/60 Hz 1 ph	hp	A	in ³ /min	in ³ /min	psi	psi	gal	psi	lbs
115V-1ph	.50	13.5	150	40	1000	5000	1.5	1000 - 5000	63 ¹⁾
230V-1ph	.50	6.75	150	40	1000	5000	1.5	1000 - 5000	63 ¹⁾

¹⁾ Weight for WES and WET models is 83 lbs.

Select your pump type

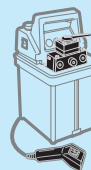
WED-series with dump valve

- For use when load holding is not required
- Ideal for palletized workholding
- Motor is on only during work cycle



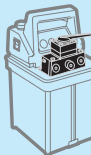
WEJ series with remote jog

- Manual valve control
- Motor can be turned on and off by remote pendant for jogging capability



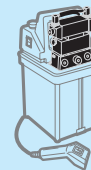
WEM series with manual valve

- Manual valve control
- Manual motor control
- Simple and economical solution to your workholding power source needs



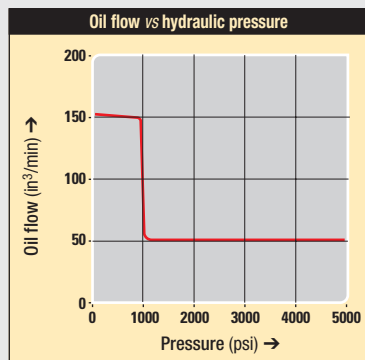
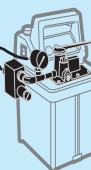
WER series with remote actuated solenoid

- Solenoid directional with shear seal design
- Remote valve operation



WES/WET series with pressure switch

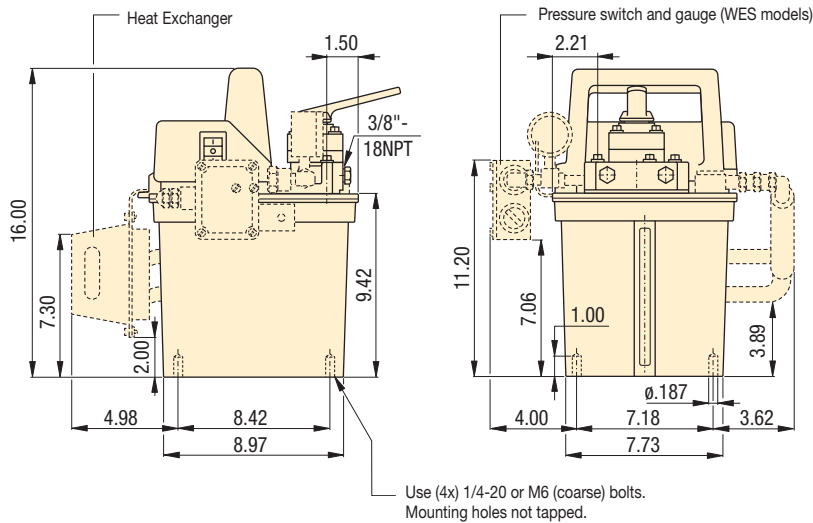
- Pressure switch turns motor on and off
- Used when pressure must be maintained over a period of time
- With pressure gauge



Pressure switch specifications: - Classification NEMA 1
- Pressure range: IC-51: 3000-7500 psi
IC-31: 500-3500 psi



WE-series submerged



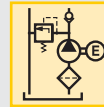
Flow: 40 in³/min

Pressure: 5,000 psi max

Motor: .5 hp

Reservoir: 1.5 gal

- E** Bombas eléctricas
- F** Centrale hydraulique
- D** Tauchpumpe



Options

G-series pressure gauges

☞ 154



FL-series high-pressure filters

☞ 157



FZ-series fittings

☞ 158



HF-series hydraulic oil

☞ 157



Important

Oil should be replaced every 500 working hours to ensure long life. Change filters when changing oil or 4 times a year whichever comes first.

Heat exchanger cools oil in pumps used in higher duty cycle applications.

Output flow rate should be matched to hydraulic components used in the system.

Used with cylinder	Valve function	Valve type	Model number	Motor voltage 50/60 Hz	Heat exchanger
Single-Acting	Advance / Retract	Dump	WED-1101B	115V	
Single-Acting	Advance / Retract	Dump	WED-1101E	230V	
Single-Acting	Advance / Retract	Jog	WEJ-1201B	115V	
Single-Acting	Adv. / Hold / Retr.	Jog	WEJ-1301B	115V	
Double-Acting	Adv. / Hold / Retr.	Jog	WEJ-1401B	115V	
Single-Acting	Advance / Retract	Manual 3/2	WEM-1201B	115V	●
Single-Acting	Advance / Retract	Manual 3/2	WEM-1201D	115V	●
Single-Acting	Advance / Retract	Manual 3/2	WEM-1201E	230V	●
Single-Acting	Advance / Retract	Manual 3/2	WEM-1201F	230V	●
Single-Acting	Adv. / Hold / Retr.	Manual 3/3	WEM-1301B	115V	●
Single-Acting	Adv. / Hold / Retr.	Manual 3/3	WEM-1301F	230V	●
Double-Acting	Adv. / Hold / Retr.	Manual 4/3	WEM-1401D	115V	●
Double-Acting	Adv. / Hold / Retr.	Manual 4/3	WEM-1401E	230V	●
Single-Acting	Adv. / Hold / Retr.	Solenoid	WER-1301B	115V	●
Single-Acting	Adv. / Hold / Retr.	Solenoid	WER-1301D	115V	●
Single-Acting	Adv. / Hold / Retr.	Solenoid	WER-1301E	230V	●
Double-Acting	Adv. / Hold / Retr.	Solenoid	WER-1401B	115V	●
Double-Acting	Adv. / Hold / Retr.	Solenoid	WER-1401D	115V	●
Double-Acting	Adv. / Hold / Retr.	Solenoid	WER-1401F	230V	●
Single-Acting	Advance / Retract	Manual 3/2	WES-1201B	115V	
Single-Acting	Advance / Retract	Manual 3/2	WET-1201B	115V	
Single-Acting	Adv. / Hold / Retr.	Manual 3/3	WES-1301B	115V	
Single-Acting	Adv. / Hold / Retr.	Manual 3/3	WES-1301E	230V	
Double-Acting	Adv. / Hold / Retr.	Manual 4/3	WES-1401B	115V	
Double-Acting	Adv. / Hold / Retr.	Manual 4/3	WES-1401E	230V	

Shown: WEM-1401B



Swing cylinders
Work supports

Linear cylinders

Power Sources

WER series

Enerpac submerged motor pumps are available in a wide range of configurations to fit any requirement.

Important

WER series pumps use the VE-series valves shown on page 109. WER-13 series uses VEF-series valve. WER-14 series uses VEC-series valve.

WES series pumps use IC-51 pressure switch, adjustable from 3000-7500 psi.

WET series pumps use IC-31 pressure switch, adjustable from 500-3500 psi.

Custom build your submerged pump

▼ This is how a submerged pump model number is built up:

If the submerged pump that would best fit your application cannot be found in the chart on pages 110-111, you can easily build your custom submerged pump here.



1 Product Type

W = Workholding Pump

2 Motor Type

E = Electric motor

3 Pump Type

D = Dump

J = Jog

M = Manual

R = Remote (solenoid)

S = Pressure switch (IC-51)

T = Pressure switch (IC-31)

4 Pump Series

1 = .5 hp 10,000 psi

5 Valve Type

0 = No valve (WER only)

1 = Dump

2 = 3-way, 2-position, normally open

3 = 3-way, 3-position, tandem center

4 = 4-way, 3-position, tandem center

5 = Custom VE-series valve (WER only)

See example 2 below.

6 Reservoir Capacity

01 = 1.5 gallon

7 Motor Voltage and Heat Exchanger

B = 115 V, 1 Ph, 50/60 Hz

D = 115 V, 1 Ph, 50/60 Hz with heat exchanger

E = 230 V, 1 Ph, 50/60 Hz

F = 230 V, 1 Ph, 50/60 Hz with heat exchanger

I = 230 V, 1 Ph, 60 Hz*

* To order WER models, for 60 Hz applications, replace the "E" suffix for "I".

Ordering example 1

Ordering example 2

Examples

Model number:
WER-1301B

The **WER-1301B** is a .5 hp, 5,000 psi, submerged electric pump, with 1.5 gallon usable oil capacity, a 3-way, 3-position modular, remote solenoid valve (VEF-series) and a 115 V, 1 Phase, 50/60 Hz motor.

Model number:
WER-1501B-VED15000D

The **WER-1501B** is a .5 hp, 5,000 psi, submerged electric pump, with 1.5 gallon usable oil capacity. The valve, model **VED15000D** is a 115 V, 60 Hz solenoid valve. (For details and options for all VE-series valves see page 128.)

Flow: .055-.250 in³/stroke

Pressure: 3000-10,000 psi

Reservoir: 6.2-55 in³

E Bombas manuales

F Pompes à main

D Handpumpen



Options

Fittings

157 ▶



Hoses

156 ▶



Hydraulic oil

157 ▶



Important

P-141, P-142 and P-202 are designed for a maximum operating pressure of 10,000 psi.

Exclusively from Enerpac

...to power single-acting cylinders

- Internal pressure relief valve (except SP-621) prevents over-pressurization
- Two speed operation reduces handle strokes by as much as 78% over single speed pumps
- Low handle effort minimizes operator fatigue
- Compact size – enables easy conversion of manual fixtures to hydraulic power

Shown: SP-621, P-51, P-142



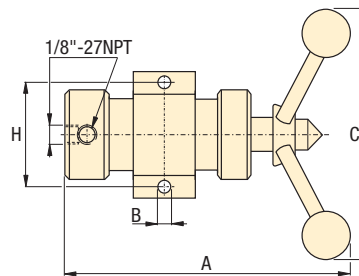
P series

Single and two-speed hand operated pumps for operation of single-acting cylinders.

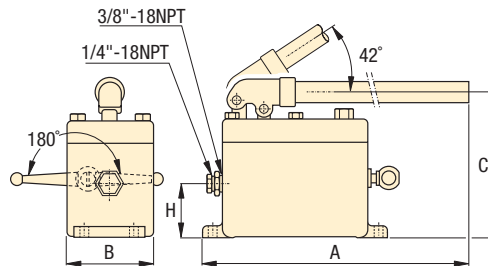
SP-621 Screw pump

Single speed non-vented, internally sealed screw pump to operate single-acting cylinders. Can be mounted in any position and used to operate a single fixture. The piston is screwed into the pump, forcing the oil in the hydraulic system.

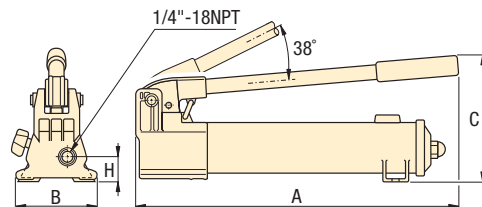
SP-621



P-51



P-141, -142, -202



Product selection

Maximum hydraulic pressure	Usable oil capacity	Model number	Pressure rating		Oil volume per stroke		Piston stroke	Maximum handle effort	Dimensions in inches				lbs
			psi	psi	in ³	in ³			A	B	C	H	
3000	6.2	SP-621	–	3000	–	¹⁾	¹⁾	60 ²⁾	10.10	.41	12.40	2.81	7.0
3000	50	P-51	–	3000	–	.25	1.00	61	26.00	3.63	6.31	2.25	12.0
10,000	20	P-141	–	10,000	–	.055	.50	72	13.25	3.75	5.63	1.13	4.5
10,000	20	P-142	200	10,000	.221	.055	.50	78	13.25	3.75	5.63	1.13	4.5
10,000	55	P-202	200	10,000	.221	.055	.50	63	20.06	3.75	5.69	1.13	7.5

1) Handle travel of SP-621 is 2.50 inches; 25 handle rotations displace 6.2 in³ of oil.

2) Handle effort on SP-621 is 60 ft.lbs at 3000 psi.

Shown: AHB-46, B-5003, B-3006



Swing cylinders
Work supports

Linear cylinders

Power Sources

99.07.2

▶ AHB and B series boosters

Large effective area of air piston allows compressed air to generate high output hydraulic pressure.

For high production applications

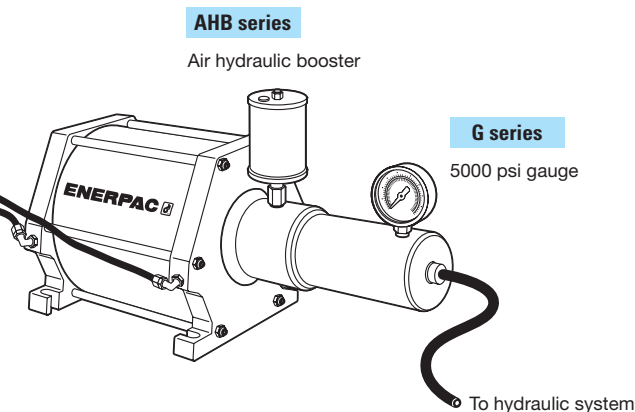
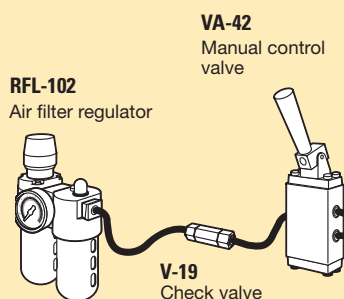
- High speed operation
- Extended service life
- Constant hydraulic output
- Large oil delivery per stroke allows quick filling of cylinders for clamping or punching

AHB series boosters

- Fiberglass wound air chamber eliminates possibility of rust due to moisture in air system
- Designed for fully automated production applications
- Double-acting, one-shot, high speed operation of air piston

B series boosters

- One-shot spring return
- Aluminum construction
- Built-in stroke sensor for automatic cycle operation
 - 30 VDC switch closes 1" before end of full air piston stroke
- Internal self-bleeding
 - Automatically purges air from system when booster piston is at highest point in circuit

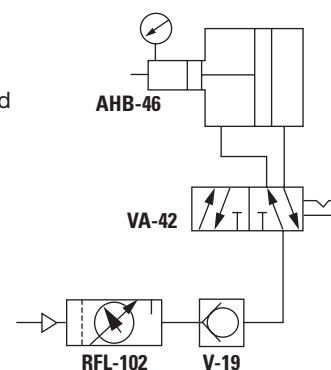


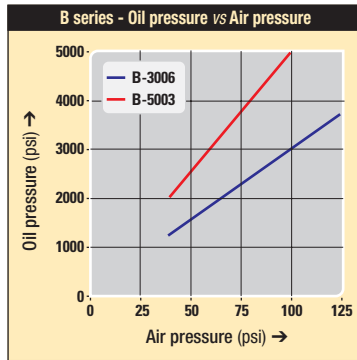
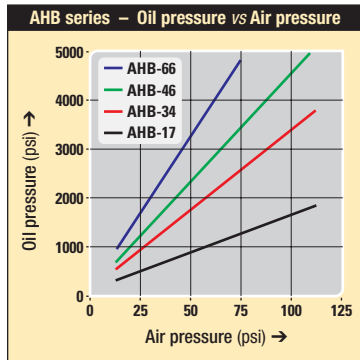
■ In an automated clamping set-up with both hydraulic and pneumatic components, AHB series boosters are used as a power source for the hydraulic system.



i Hydraulic system schematics

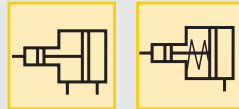
Complete power systems eliminate the guesswork of selecting valves and other system components. Plug in your 15 to 115 psi shop air line and connect your hydraulic components for a total system.



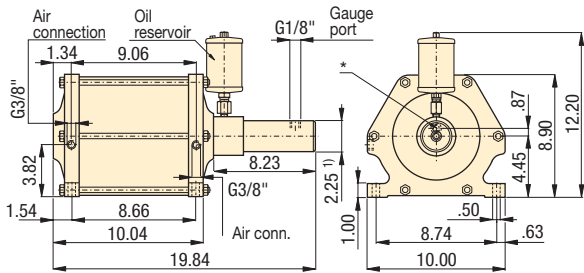


- Ratio: 1:16-1:64
- Pressure: 1600-5000 psi
- Oil flow: 3.7-18.0 in³/stroke
- Air: .95-2.2 scfm/cycle

- E** Multiplicadores
- F** Multiplicateurs
- D** Druckübersetzer

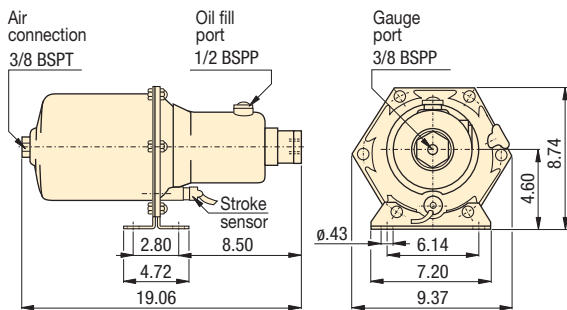


AHB series



¹⁾ Ø 2.83* for model AHB-17
 * Oil connection (G1/4")
 *** Adapter to 3/8" NPT air connection is included.
 NOTE: FZ-2060 Adaptor available for gauge port.

B series



Options

Air valves [142](#)

Regulator-filter-lubricator [142](#)

Fittings [157](#)

Important

Boosters can provide high oil flow rates based on the volume of in-coming air. Do not exceed the flow rate requirements of the components being used.

For vertical mounting of booster, an elbow fitting is recommended for the oil reservoir.

Selection chart

Oil pressure psi		Oil volume per stroke in ³	Air to oil pressure ratio	Model number	Air consumption per cycle ¹⁾ ft ³ at 85 psi air	Air piston diameter in	Hydraulic piston diameter in	Hydraulic stroke in	Air operating pressure psi	 lbs
at 75 psi air pressure	at 100 psi air pressure									
▼ AHB series										
1200	1600	18.0	1:16	AHB-17	2.2	8.00	2.00	5.71	15-115	41.4
2550	3400	8.5	1:34	AHB-34	2.2	8.00	1.38	5.71	15-115	37.2
3450	4600	6.1	1:46	AHB-46	2.2	8.00	1.18	5.71	15-115	36.1
4800	-	4.5	1:64	AHB-66	2.2	8.00	1.00	5.71	15-75	35.4
▼ B series										
2250	3000	6.2	1:30	B-3006	.95	7.10	1.22	5.20	40-125	31.0
3750	5000	3.7	1:50	B-5003	.95	7.10	.94	5.20	40-125	31.0

¹⁾ One cycle = advance + retract stroke.
 Note: Seal material: Buna-N, Polyurethane.

Activator wand and booster

Shown: RA-1061, B81



Swing cylinders
Work supports

Linear cylinders

Power Sources

B and RA series

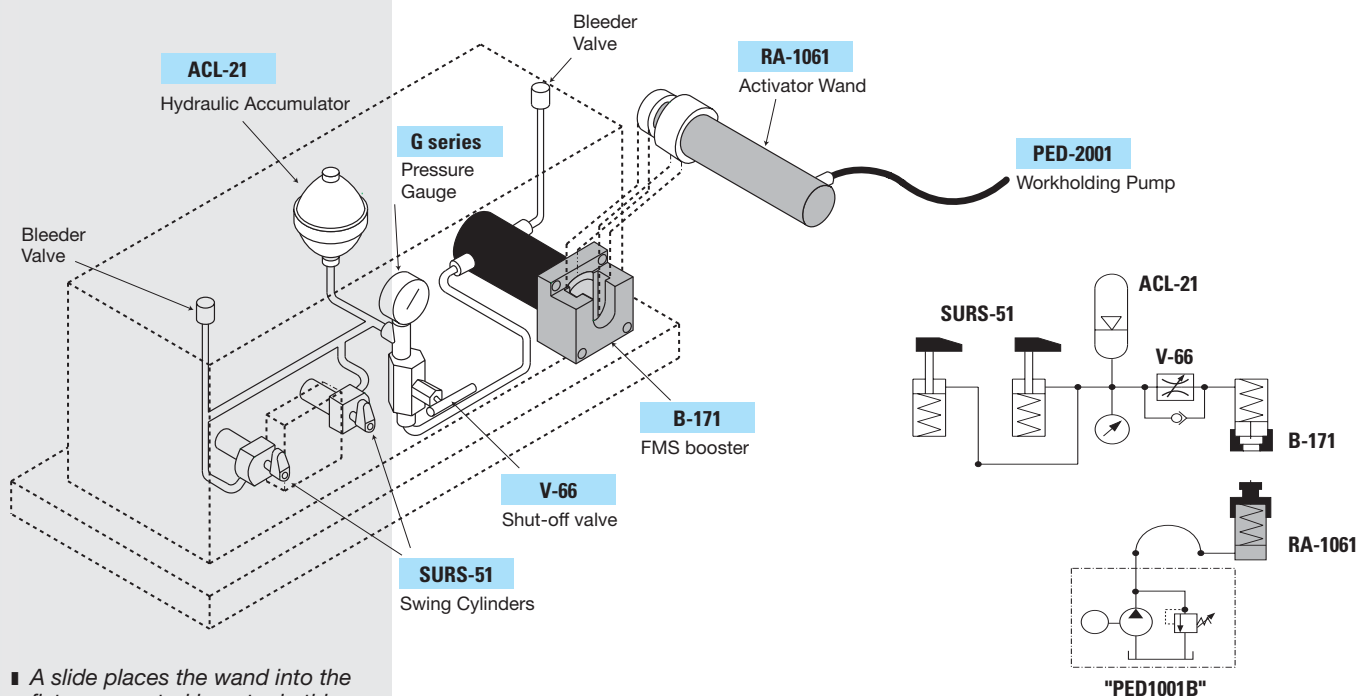
Mechanical energy transfer system uses external cylinder to operate receiver booster.

Contamination resistant closed hydraulic system

- No-leak palletized system, eliminates oil loss at connection point
- Closed design prevents machining chips and coolant from entering the hydraulic circuit
- Booster can be mounted in either horizontal or vertical position for flexible fixture design

Hydraulic system schematics

The Activator Wand **RA-1061** is placed into the receiver booster **B-81** or **B-171**. The mechanical transfer of force from the activator wand plunger to the booster piston provides oil flow to the system.

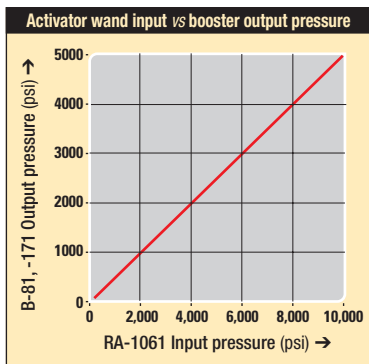


■ A slide places the wand into the fixture mounted booster in this automated application for machining castings.

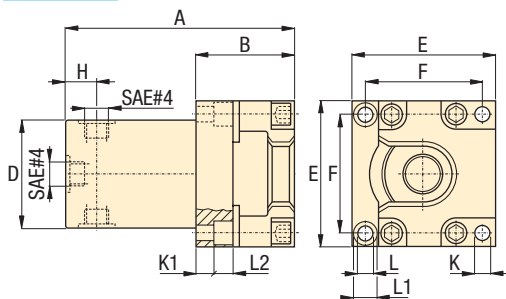


Product selection

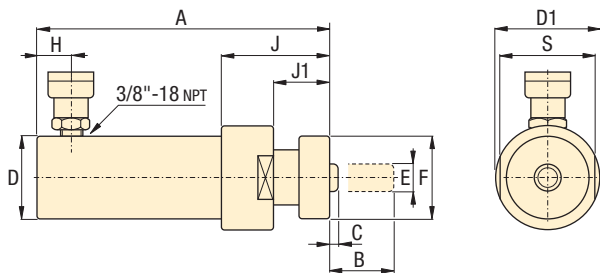
Pressure ratio	Oil flow ratio	Oil volume per stroke	Stroke	Model number	Effective area	Operating pressure	
		in ³	in		in ²	psi	lbs
▼ Receiver booster							
2:1	1.75:1	8.10	2.04	B-81	3.98	400-5000	12.7
2:1	1.75:1	17.10	4.30	B-171	3.98	400-5000	15.7
▼ Activator wand							
-	-	9.90	4.44	RA-1061	2.23	800-10,000	11.3



B-81, -171



RA-1061



Product dimensions in inches [\varnothing]

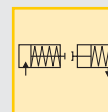
Model number	A	B	C	D	D1	E	F	H	J	J1	K	K1	L	L1	L2	S
▼ Receiver booster																
B-81	6.86	2.74	1.74	3.00	-	4.00	3.25	1.12	-	-	.41	2.26	.41	.62	.42	-
B-171	9.12	2.74	1.74	3.00	-	4.00	3.25	1.12	-	-	.41	2.26	.41	.62	.42	-
▼ Activator wand																
RA-1061	11.62	4.63	.19	2.25	3.00	.75	2.32	.75	3.02	1.53	-	-	-	-	-	2.75

Ratio: 2:1

Stroke: 2.04-4.44 in

Pressure: 400-5000 psi

- E** Multiplicadores
- F** Multiplicateur
- D** Betätigungszyylinder und Druckverstärker



Options

Fittings

157 ▶



Hoses

156 ▶



For 10,000 psi pumps, refer to the Enerpac Industrial Tools Catalog E325.



Existing fixtures with manual-connect single-acting circuits can be easily upgraded into the wand and booster.

Important

The activator wand has a 2 to 1 ratio of input pressure versus output pressure.

The booster output flow is 1.75 times the wand input flow.

Power sources

Valves

System components

Yellow pages

Mostrados: PID-401



▶ PID series

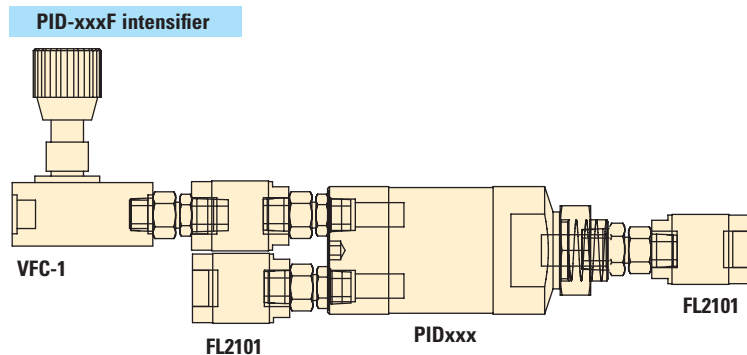
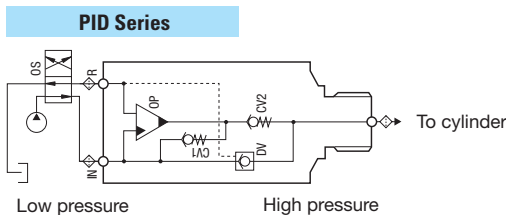
When hydraulic pressure from an existing power source is limited, Enerpac oil-to-oil intensifiers serve to increase output pressure to satisfy the required application.

High flow units intensify low inlet oil pressure to high outlet pressure

- Internal bypass valving enables high output flow rates
- Wide range of intensification ratios allows for adapting to various operating pressure requirements
- Compact and self-contained design allows for ease of installation
- Include dump valve eliminating the need for an external pilot check valve
- Select fit of all internal components provides long operating life

i Intensifier principle

- When oil is supplied to the inlet (IN) port it flows freely past the check valves (CV) and the dump valve to the cylinder and advances it.
- As the inlet pressure increases the oscillating pump (OP) automatically increases the outlet pressure by the chosen intensification.
- Once the maximum pressure is reached, the pump frequency lowers and balances at the maximum pressure.
- Free flow from the cylinder to tank occurs when the directional control valve is switched to supply the R-port.
- 10 micron filtration is required on all ports in the circuit to ensure trouble free operation. Filters and flow control included.



■ PID-Series intensifier utilizes low pressure machine hydraulics to power clamping cylinders.



globe Product selection

Maximum pressure	Pressure intensification ratio	Maximum input flow	Maximum output flow	Model number	Inlet pressure range	
psi		in ³ /min	in ³ /min	with dump valve	psi	lbs
10,000	1 : 3.2	610	150	PID-321F	300 - 1560	2.6
10,000	1 : 4.0	580	120	PID-401F	300 - 1250	2.6
10,000	1 : 5.0	550	95	PID-501F	300 - 1000	2.6
10,000	1 : 6.6	530	75	PID-661F	300 - 750	2.6

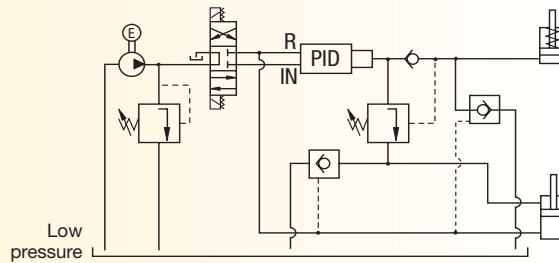
* Operating pressures above 5000 psi require high pressure fittings or intensifier models with BSPP ports. Contact Enerpac for details.



i System set-up information:

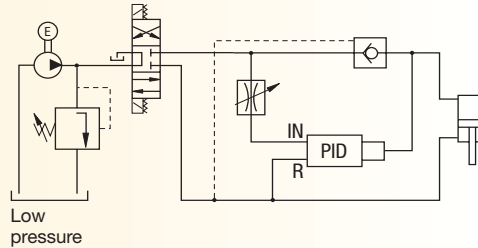
With dump valve (PID models)

The intensifier with the dump valve is used to achieve high pressure on the advance side of a double-acting cylinder.

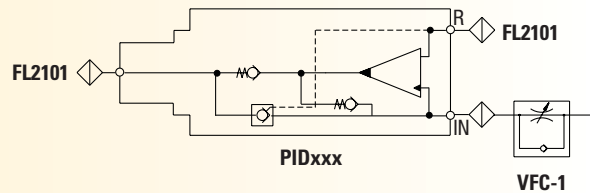


With external dump valve

In a circulating system where the pump's oil flow is higher than the maximum inlet oil flow of the intensifier, an external check valve and flow control valve reduces the pump's oil flow.



This application can be set up when machines are equipped with low pressure hydraulics but the pressure to clamp the workpiece must be higher.



Ratio: 1:3.2-1:6.6

Flow: 75-150 in³/min

Pressure: 960-10,000 psi

E Multiplicadores

F Multiplicateur

D Öl-Öl Druckübersetzer



Options

FL-series, high-pressure filters

☞ 157



Directional valves

☞ 142



FZ-series fittings

☞ 157



! Important

Do not exceed maximum allowable inlet pressure.

10 micron filtration is included to ensure trouble-free operation.

Applications above 5000 psi require high pressure fittings or intensifier models with BSPP ports. Contact Enerpac for details.

PID models with dump valve provide an economical means of relieving pressure from the system.

Can be panel mounted into machine (M24x1,5 thread).

Product dimensions in inches []

PID series

